

Date: Thursday, 16/10/2008 3:49:54 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42696	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251202
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42694	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-202 with Dart IPP D212-725-1-202"

Send a copy of this IPP

C208/10/200

2.0	D2127251202	Doubler
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B.

Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

08/11/02

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-202 DOUBLER W/O 95211

Attach serviceable tags

✓✓✓✓

08.11.02

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-202 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:54 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42696

Part Number: D2127251202

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

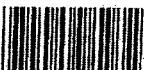
Send this W/O back to DartKit to be stocked at Eagle

08.11.02

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

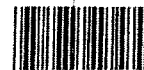
Comment: INSPECT WORK TO CURRENT STEP

08.11.02

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

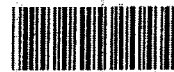
Location: _____

08.11.02

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



h 08.11.03

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.70

Discrepancy:

Fabricate D212-725-1-201 / 202, Doubler for Dart Aerospace.

Resolution:

D212-725-1-201 / 202, Doubler fabricated IAW D212-725-1
Dwg Pg. 66. Material 2024 T3 .032 Batch No. 0617.

1.70 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/30/2008

Squawk: 1.71

Discrepancy:

Fabricate D212-725-1-205, Left Front Panel for Dart Aerospace.

Resolution:

D212-725-1-205, Left Front Panel fabricated IAW D212-725-1
Dwg Pg. 69. Material 2024 T3.125 Batch No. 2511 Laser cut on
PO 08-002248

1.71 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/30/2008

Squawk: 1.72

Discrepancy:

Fabricate D212-725-1-207, Center Front Panel for Dart Aerospace.

Resolution:

D212-725-1-207, Center Front Panel fabricated IAW D212-725-1
Dwg Pg. 70. Material 2024 T3.125 Batch No. 2511 Laser cut on
PO 08-002248

1.72 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/30/2008

Squawk: 1.73

Discrepancy:

Fabricate D212-725-1-209, Right Front Panel for Dart Aerospace.

Resolution:

D212-725-1-209, Right Front Panel fabricated IAW D212-725-1
Dwg Pg. 71. Material 2024 T3.125 Batch No. 2511 Laser cut on
PO 08-002248

1.73 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/30/2008

Squawk: 1.74

Discrepancy:

Fabricate D212-725-1-133, Double Door for Dart Aerospace

Resolution:

N/A

1.74 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 3:49:54 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	42696		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251202
This Issue :	16/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42694	Drawing Revision :	
	Type :	Material :	N/A
		Due Date :	23/10/2008
Written By :		Qty:	1 Um: Each
Checked & Approved By :	<u>JUD 08.10.16</u>		
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-202 with Dart IPP D212-725-1-202"

Send a copy of this IPP

C208/10/2008

2.0	D2127251202	Doubler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DOUBLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-202 DOUBLER

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-202 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42696

Part Number: D2127251202

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:49:54 PM
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Job Number	: 42696		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251202
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42694	Material	: N/A
Written By	:	Due Date	: 23/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 08.10.16</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-202 with Dart IPP D212-725-1-202"

Send a copy of this IPP

C208/10/20

2.0	D2127251202	Doubler
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AB.

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
DOUBLER

08/11/02

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-202	DOUBLER	<u>W0 95211</u>
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Attach serviceable tags

11111

08.11.02

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-202 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:54 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42696

Part Number: D2127251202

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

08.11.02

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

08.11.02

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

08.11.02

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.70

Discrepancy:

Fabricate ~~D212-725-1-201~~ / ~~202~~, Doubler for Dart Aerospace.

Resolution:

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Dwg Pg. 66. Material 2024 T3 .032 Batch No. 0617.

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AMO 6-81 Signature: Colin Gould on 10/30/2008

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Dwg Pg. 69. Material 2024 T3.125 Batch No. 2511 Laser cut on
PO 08-002248

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Squawk: 1.74

Discrepancy:

Fabricate D212-725-1-133, Double Door for Dart Aerospace

Resolution:

N/A

1.74 Work Done By: Colin Gould

* End of Report *

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